LD CN5M

OSLON® SX

The OSLON® SX combine a compact size (small footprint: 3x3mm) with a high efficiency and a electrically insulated thermal pad.



Applications

- Cluster, Button Backlighting
- Custom Tuning
- Electronic Equipment
- Flash & Autofocus

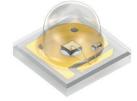
- Head-Up Display LED & Laser
- Industrial Automation (Machine Controls, Light Barriers, Vision Controls)
- Interior Illumination (e.g. Ambient Map)
- Transportation, Plane, Ship

Features:

- Package: SMD ceramic package with silicone lens
- Chip technology: ThinGaN
- Typ. Radiation: 60°
- Color: $\lambda_{dom} = 453 \text{ nm}$ (• deep blue)
- Corrosion Robustness Class: 3B
- Qualifications: The product qualification test plan is based on the guidelines of AEC-Q101-REV-C, Stress Test Qualification for Automotive Grade Discrete Semiconductors.
- ESD: 2 kV acc. to ANSI/ESDA/JEDEC JS-001 (HBM, Class 2)

Ordering Information

Туре	Total radiant flux ¹⁾ Ι _F = 140 mA Φ _E	Ordering Code
LD CN5M-4Q4R-35-1	100 180 mW	Q65110A8683
LD CN5M-1R1S-35-1	112 201 mW	Q65110A9085





Maximum Ratings

Symbol		Values
T	min.	-40 °C
op	max.	125 °C
T _{sta}	min.	-40 °C
otg	max.	125 °C
I _F	min.	30 mA
	max.	250 mA
I _{FS}	max.	1000 mA
V_{ESD}		2 kV
I _R	max.	200 mA
	T _{op} T _{stg} I _F I _{FS} V _{ESD}	T _{op} min. max. T _{stg} min. max. I _F min. max. I _{FS} max. V _{ESD}



Characteristics

 $I_{_{\rm F}}$ = 140 mA; $T_{_{
m S}}$ = 25 °C

Parameter	Symbol		Values
Peak Wavelength	λ_{peak}	typ.	452 nm
Dominant Wavelength 3)	λ_{dom}	min.	449 nm
I _F = 140 mA	aom	typ.	453 nm
		max.	461 nm
Spectral Bandwidth at 50% I _{rel,max}	Δλ	typ.	25 nm
Viewing angle at 50% ${\rm I_v}$	2φ	typ.	60 °
Forward Voltage 4)	V _F	min.	2.90 V
I _F = 140 mA	·	typ.	3.29 V
		max.	3.80 V
Reverse voltage (ESD device)	V _{r esd}	min.	45 V
Reverse voltage ²⁾ I _R = 20 mA	V _R	max.	1.2 V
Real thermal resistance junction/solderpoint ⁵⁾	$R_{thJSreal}$	typ.	27 K / W
	uioo real	max.	30 K / W



Brightness Groups

Group	Total radiant flux ¹⁾ $I_F = 140 \text{ mA}$ min. Φ_E	Total radiant flux ¹⁾ I _F = 140 mA max. Φ _E
4Q	100 mW	112 mW
1R	112 mW	125 mW
2R	125 mW	140 mW
3R	140 mW	159 mW
4R	159 mW	180 mW
1S	180 mW	201 mW

Forward Voltage Groups

Group	Forward Voltage ⁴⁾ I _F = 140 mA min. V _F	Forward Voltage ⁴⁾ I _F = 140 mA max. V _F	
4	2.90 V	3.20 V	
5	3.20 V	3.50 V	
6	3.50 V	3.80 V	

Wavelength Groups

Group	Dominant Wavelength ³⁾ I _F = 140 mA min. λ _{dom}	Dominant Wavelength ³⁾ I _F = 140 mA max. λ _{dom}
3	449 nm	453 nm
4	453 nm	457 nm
5	457 nm	461 nm



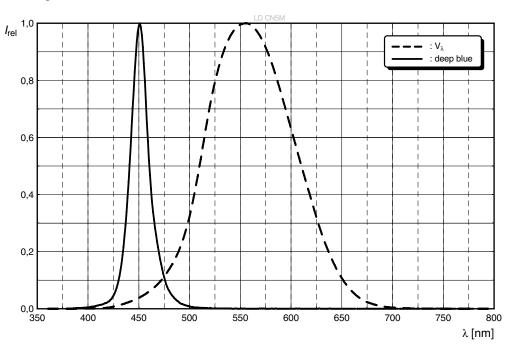
Group Name on Label

Example: 1R-3-4 Brightness	Wavelength	Forward Voltage	
1R	3	4	



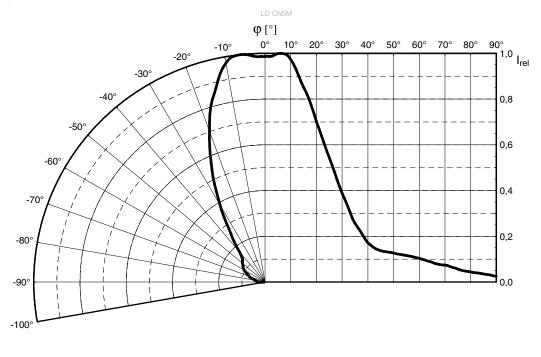
Relative Spectral Emission⁶⁾

 $I_{rel} = f(\lambda); I_{F} = 140 \text{ mA}; T_{S} = 25 \text{ }^{\circ}\text{C}$



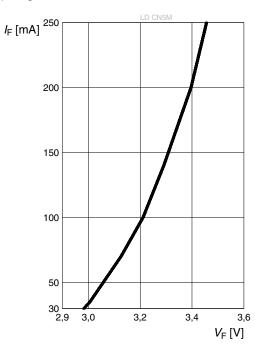
Radiation Characteristics⁶⁾

 $I_{rel} = f(\phi); T_{s} = 25 \ ^{\circ}C$



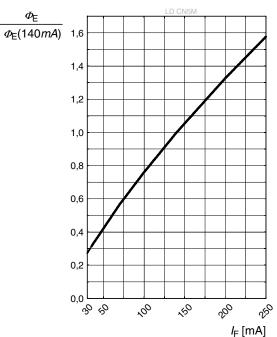


Forward current ^{6), 7)} $I_F = f(V_F); T_S = 25 \degree C$

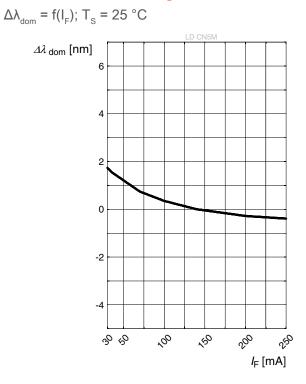


Relative Radiant Power ^{6), 7)}

 $\Phi_{\rm E}/\Phi_{\rm E}(140 \text{ mA}) = f(I_{\rm F}); T_{\rm S} = 25 \text{ °C}$



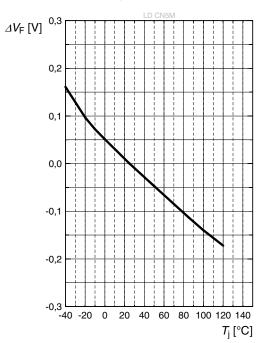
Dominant Wavelength ⁶⁾





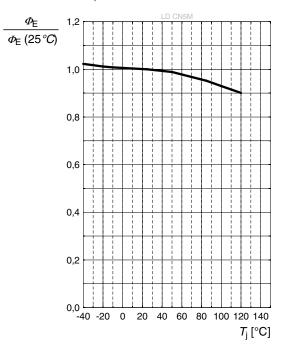
Forward Voltage ⁶⁾

 $\Delta V_{_F} = V_{_F} - V_{_F}(25 \text{ °C}) = f(T_{_J}); I_{_F} = 140 \text{ mA}$

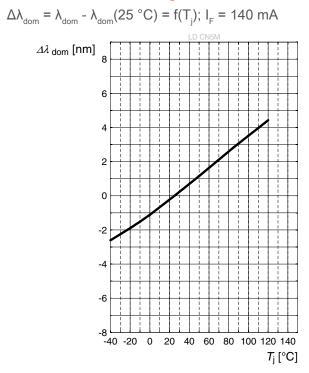


Relative Radiant Power⁶⁾

 $\Phi_{\rm E}/\Phi_{\rm E}(25 \ {\rm ^{\circ}C}) = f(T_{\rm j}); I_{\rm F} = 140 \ {\rm mA}$



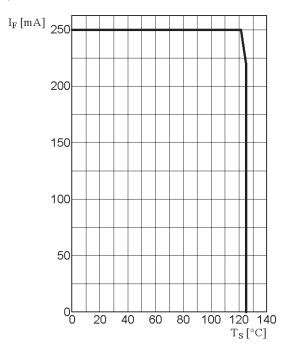
Dominant Wavelength⁶⁾





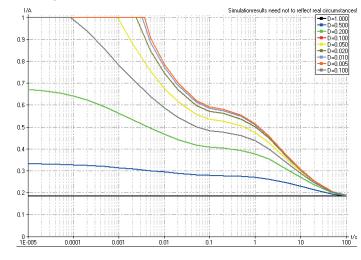
Max. Permissible Forward Current

 $I_{F} = f(T)$



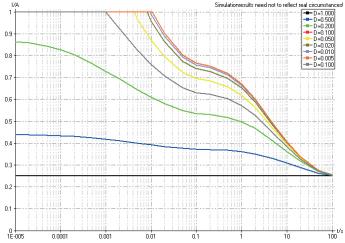
Permissible Pulse Handling Capability

 $I_{_{\rm F}}$ = f(t_p); D: Duty cycle; T_s = 25 °C



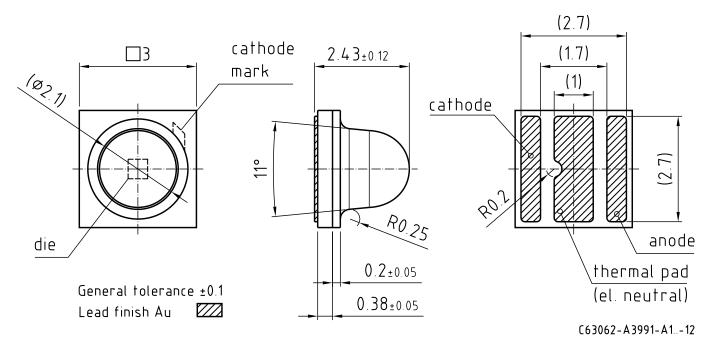
Permissible Pulse Handling Capability

 $I_{F} = f(t_{p})$; D: Duty cycle; $T_{S} = 85 \text{ °C}$





Dimensional Drawing ⁸⁾



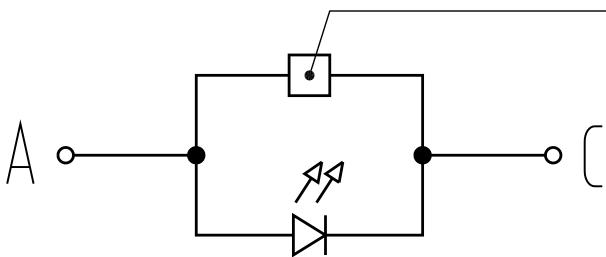
Further Information:

Approximate Weight:	26.0 mg
Package marking:	Cathode
Corrosion test:	Class: 3B Test condition: 40°C / 90 % RH / 15 ppm H ₂ S / 14 days (stricter than IEC 60068-2-43)
ESD advice:	The device is protected by ESD device which is connected in parallel to the Chip.

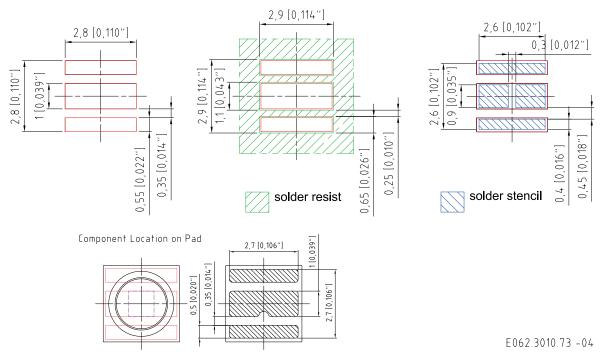


Electrical Internal Circuit





Recommended Solder Pad⁸⁾

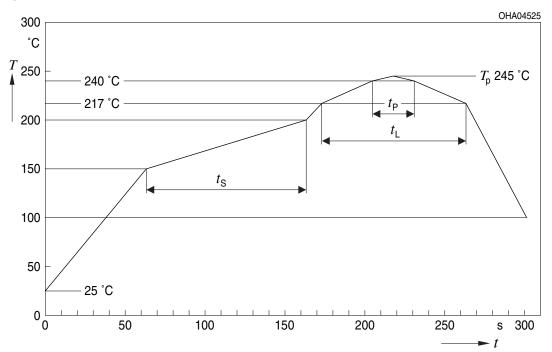


For superior solder joint connectivity results we recommend soldering under standard nitrogen atmosphere. Package not suitable for ultra sonic cleaning.



Reflow Soldering Profile

Product complies to MSL Level 2 acc. to JEDEC J-STD-020E

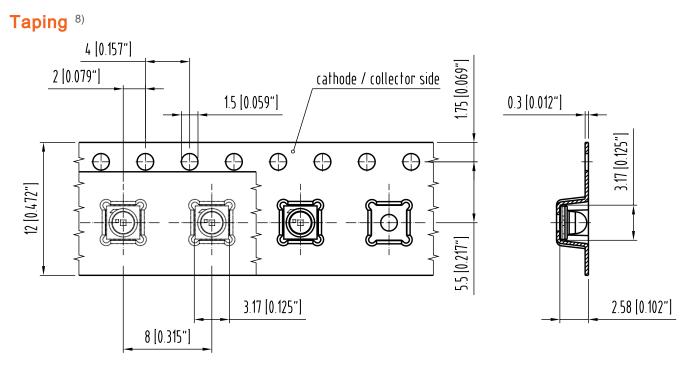


Profile Feature	Symbol	Pb	Pb-Free (SnAgCu) Assembly		Unit
		Minimum	Recommendation	Maximum	
Ramp-up rate to preheat ^{*)} 25 °C to 150 °C			2	3	K/s
Time t _s T _{smin} to T _{smax}	t _s	60	100	120	S
Ramp-up rate to peak ^{*)} T_{smax} to T_{p}			2	3	K/s
Liquidus temperature	TL		217		°C
Time above liquidus temperature	t		80	100	S
Peak temperature	T _P		245	260	°C
Time within 5 °C of the specified peak temperature T_P - 5 K	t _P	10	20	30	S
Ramp-down rate* T _P to 100 °C			3	6	K/s
Time 25 °C to T _P				480	S

All temperatures refer to the center of the package, measured on the top of the component

* slope calculation DT/Dt: Dt max. 5 s; fulfillment for the whole T-range

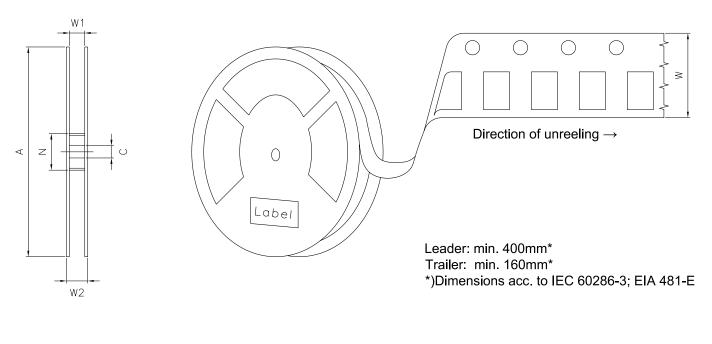
Discontinued



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Tape and Reel ⁹⁾

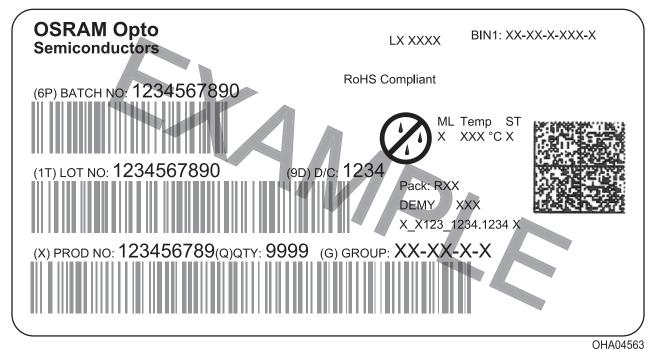


Reel Dimensions

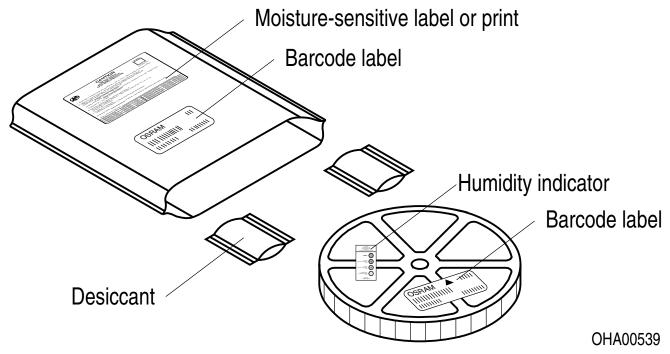
А	W	N _{min}	W ₁	$W_{2\text{max}}$	Pieces per PU
180 mm	12 + 0.3 / - 0.1 mm	60 mm	12.4 + 2 mm	18.4 mm	600



Barcode-Product-Label (BPL)



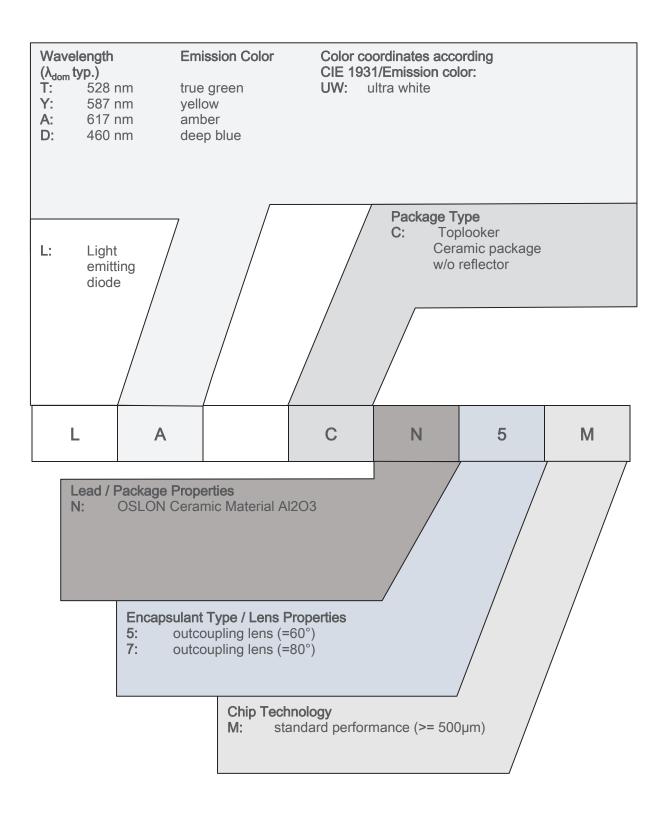
Dry Packing Process and Materials⁸⁾



Moisture-sensitive product is packed in a dry bag containing desiccant and a humidity card according JEDEC-STD-033.



Type Designation System



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Notes

The evaluation of eye safety occurs according to the standard IEC 62471:2006 (photo biological safety of lamps and lamp systems). Within the risk grouping system of this IEC standard, the device specified in this data sheet falls into the class **moderate risk (exposure time 0.25 s)**. Under real circumstances (for exposure time, conditions of the eye pupils, observation distance), it is assumed that no endangerment to the eye exists from these devices. As a matter of principle, however, it should be mentioned that intense light sources have a high secondary exposure potential due to their blinding effect. When looking at bright light sources (e.g. headlights), temporary reduction in visual acuity and afterimages can occur, leading to irritation, annoyance, visual impairment, and even accidents, depending on the situation.

Subcomponents of this device contain, in addition to other substances, metal filled materials including silver. Metal filled materials can be affected by environments that contain traces of aggressive substances. Therefore, we recommend that customers minimize device exposure to aggressive substances during storage, production, and use. Devices that showed visible discoloration when tested using the described tests above did show no performance deviations within failure limits during the stated test duration. Respective failure limits are described in the IEC60810.

For further application related information please visit www.osram-os.com/appnotes



Disclaimer

Attention please!

The information describes the type of component and shall not be considered as assured characteristics. Terms of delivery and rights to change design reserved. Due to technical requirements components may contain dangerous substances.

For information on the types in question please contact our Sales Organization.

If printed or downloaded, please find the latest version on the OSRAM OS website.

Packing

Please use the recycling operators known to you. We can also help you – get in touch with your nearest sales office. By agreement we will take packing material back, if it is sorted. You must bear the costs of transport. For packing material that is returned to us unsorted or which we are not obliged to accept, we shall have to invoice you for any costs incurred.

Product and functional safety devices/applications or medical devices/applications

OSRAM OS components are not developed, constructed or tested for the application as safety relevant component or for the application in medical devices.

OSRAM OS products are not qualified at module and system level for such application.

In case buyer – or customer supplied by buyer – considers using OSRAM OS components in product safety devices/applications or medical devices/applications, buyer and/or customer has to inform the local sales partner of OSRAM OS immediately and OSRAM OS and buyer and /or customer will analyze and coordinate the customer-specific request between OSRAM OS and buyer and/or customer.



Glossary

- ¹⁾ **Brightness:** Brightness values are measured during a current pulse of typically 25 ms, with an internal reproducibility of ± 8 % and an expanded uncertainty of ± 11 % (acc. to GUM with a coverage factor of k = 3).
- ²⁾ **Reverse Operation:** This product is intended to be operated applying a forward current within the specified range. Applying any continuous reverse bias or forward bias below the voltage range of light emission shall be avoided because it may cause migration which can change the electro-optical characteristics or damage the LED.
- ³⁾ **Wavelength:** The wavelength is measured at a current pulse of typically 25 ms, with an internal reproducibility of ±0.5 nm and an expanded uncertainty of ±1 nm (acc. to GUM with a coverage factor of k = 3).
- ⁴⁾ **Forward Voltage:** The forward voltage is measured during a current pulse of typically 8 ms, with an internal reproducibility of ± 0.05 V and an expanded uncertainty of ± 0.1 V (acc. to GUM with a coverage factor of k = 3).
- ⁵⁾ **Thermal Resistance:** Rth max is based on statistic values (6σ).
- ⁶⁾ **Typical Values:** Due to the special conditions of the manufacturing processes of semiconductor devices, the typical data or calculated correlations of technical parameters can only reflect statistical figures. These do not necessarily correspond to the actual parameters of each single product, which could differ from the typical data and calculated correlations or the typical characteristic line. If requested, e.g. because of technical improvements, these typ. data will be changed without any further notice.
- ⁷⁾ **Characteristic curve:** In the range where the line of the graph is broken, you must expect higher differences between single devices within one packing unit.
- ⁸⁾ **Tolerance of Measure:** Unless otherwise noted in drawing, tolerances are specified with ±0.1 and dimensions are specified in mm.
- ⁹⁾ **Tape and Reel:** All dimensions and tolerances are specified acc. IEC 60286-3 and specified in mm.



Revision History			
Version	Date	Change	
1.6	2019-07-19	Features Further Information	
1.7	2020-03-23	Schematic Transportation Box Dimensions of Transportation Box	
1.8	2020-08-17	Discontinued	



LD CN5M

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